

TECHFAB INDIA INDUSTRIES At the Heart of Geosynthetic Activity



OPTIMIZATION OF FLEXIBLE PAVEMENTS USING BIAXIAL GEOGRIDS -INDIAN SCENARIO

MANISH BAROT Head Technical Sales & Business Development







TechFab India is committed to finding a solution for every single Geosynthetic need of its customer







TechFAB India was founded in 2003, with the objective of providing world class Geosynthetic products and services.

TechFab India was founded in 2003, with the objective of providing world class geosynthetic products and services to enable owners, consultants and contractors to design and implement reliable, economic and easy to construct solutions for a wide range of geotechnical, transportation, hydraulic and environmental related problems.

3



Certificates of Quality/Accreditation







Need for Geogrids in Pavement Construction



- MoRTH emphasizing use of geosynthetics in road construction vide number of circulars.
- EPC and HAM projects of NHAI / MoRTH allow value engineering.
- MoRTH / IRC made available all the standards for designs, material specifications and installation aspects
- Objectives of using Geosynthetics in road construction
 - a) Optimization of project cost significantly.
 - b) Minimizing use of natural resources like aggregates / cementitious materials / bituminous materials in road construction thereby leading to significant reduction in carbon emissions.
 - c) Speeding up of construction activities.
- India's local manufacturing facilities capable to meet the demands of GOI's infrastructure objectives.
- And hence, the Ministry of Textiles has mandated through QCO Orders for using BIS certified geosynthetics only in road projects













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Biaxial Geogrid in Flexible Pavements

Pavement Crust Optimization





Codal Guidelines & Standards











3000

Mpa

RESILIENT MODULUS

Resilient Modulus of Subgrade soil	MRe	=	66.60	Mpa
Resilient Modulus of GSB	MR _{GSB}	=	0.2 x H^(0.45)	× Mre
			144.54	Mpa
Effective MR of GSB and Subgrade	MR _{Support}	=	94.46	
Resilient Modulus of WMM	MRWMM	=	0.2 x H^(0.45)	x Mrsupport
			205	Mpa
Modulus improvement factor for Geogrid	MIF	=	1.45	
Improved Resilient Modulus of WMM with Geogrid	MR'WMM	=	297.25	Mpa

MR_{Bitumen}

=

Improved Resilient Modulus of WMM with Geogrid Resilient Modulus of Bituminous Layer





Conventional Flexible



Geogrid Flexible

Pavement Cost Comparison – 4 Lane 1km Stretch - Single Layer Geogrid - 10% CBR & 50 MSA							
Pavement Layer	Unit Rate	Conventional		Techfab's Crust Proposal			
		Thickness (mm)	Cost	Thickness (mm)	Cost		
BC	Rs. 8500 / Cum	40	51,00,000	40	51,00,000		
DBM	Rs. 8500 / Cum	105	1,33,87,000	50	63,75,000		
WMM	Rs. 2000 / Cum	250	75,00,000	210	63,00,000		
GSB	Rs. 1800 / Cum	200	54,00,000	200	54,00,000		
Geogrid	Rs. 100 / Sqm	NA	-	1 Layer	15,00,000		
	Total Cost		3,13,87,000		2,46,75,000		
	Cost Savings per sqm area		-		67,12,000		
	Cost Savings %		-		21%		





Test Reports – CYCLIC LOADING



LTT अंतिम रिपोर्ट Final Report

CSIR

LCR/MIF वैल्यू का मूल्यांकन (PP 3030 एक्सडूडेड जियोग्रिड एवं PET6060 निटेड जियोग्रिड) Evaluation of LCR/MIF Value (PP 3030 Extruded geogrid and PET 6060 Knitted geogrid)

Part-A PP 3030 Extruded geogrid

प्रायोजककर्ता SPONSORED BY

मैसर्स: टेकफैब इंडिया इंडस्ट्रीज लिमिटेड M/s TechFab India Industries Ltd. मुंबई, महाराष्ट्र- 400021(भारत) Mumbai, Maharashtra -400021(India)

> प्रस्तुतकर्ता SUBMITTED BY

भुतकनीकी अभियांत्रिकी प्रभाग **Geotechnical Engineering Division**

अक्टूबर October 2023

सी एस आई आर - केंद्रीय सडक अनुसंधान संस्थान, नई दिल्ली-110025 **CSIR - CENTRAL ROAD RESEARCH INSTITUTE** NEW DELHI-110025

TEST REPORT Doc No.-OR/08

Rev. No.-02 LRL\2023\146B ULR-TC807723000001405F **Issue Date of Report:**

01.11.2023

Evaluation of LCR/MIF Value of **Bi-axial Geogrid TGB-80/80**

Submitted By:

Landmark Material Testing And Research Laboratory Pvt. Ltd.

G-1/200, Riico Industrial Area, Mansarover, Jaipur-302020. Tel: -0141-2401478,4022067

Submitted to: Techfab (India)Industries Ltd. 712, Embassy Center, Nariman Point, Mumbai, India.



TEST REPORT Doc No.-QR/08 Rev. No.-02 LRL\2023\146A ULR-TC807723000001378F **Issue Date of Report:**

30.10.2023

Evaluation of LCR/MIF Value of **Bi-axial Geogrid PP- 30/30**

Submitted By:

Landmark Material Testing And Research Laboratory Pvt. Ltd.

TECHFAB INDIA

G-1/200, Riico Industrial Area, Mansarover, Jaipur-302020. Tel: -0141-2401478,4022067

Submitted to: Techfab (India)Industries Ltd. 712, Embassy Center, Nariman Point, Mumbai, India.







Test Reports – STATIC LOADING



202

EVALUATION OF LAYER COEFFICIENT RATIOS FOR TECHGRID PP AND PET BIAXIAL GEOGRIDS Report on

Evaluation of Layer Coefficient Ratio (LCR) and Modulus Improvement Factor (MIF) for TechGrid Biaxial Geogrid in Granular Layers of Flexible Pavements

Submitted by

Dr. Baadiga Ramu Assistant professor

Department of Civil and Environmental Engineering



DR. SIREESH S

INDIAN INSTITUTE OF TECHNOLOGY HYDERABAD | KANDI, SANGAREDDY, TELANGANA



Environmental Benifits



Carbon footprint

The emission of greenhouse gases for a 1-kilometer pavement constructed without geosynthetics is 730 metric tons of CO2 equivalents while the pavement constructed with geosynthetics emits 550 metric tons of CO2 equivalents, this signifies a 24.6% percentage reduction in carbon emissions.





Some of Techfab's Project Approvals

TECHFAB INDIA			JANIVIA IN L.N. MALVIYA IN	FP Project Management In association
		इरकॉन इन्ट		A/A-24 Chandarwan, Mathura
	TES	(भारत र	BHOPAL S	Uttar Pradesh – 281003
	ILS	IRCON INTERI	Plot No. 1, M.P. N	Email: fpiemathurabypass@gmail.com
	- Segure	An Integrated Engines	Tel.	FPPM/Mathura/HHPL/NH-530B/2023/Pkg-1C/613 Date:20.03.2023
		हारद्वार बाइपास पारयाजना	E-MAIL : LNN	То,
06 th April 2023	Letter No: -TES/KLEX/PNC/ Pkg-2/39	जगजीतपुर, हविद्वार-249401 (उत्तराखण्ड)	Mob.: 9826452711, 7773000871, 9977004686, 9617777	The Authorized Signatory
	To	ईमेलः ircon.1039@ircon.org	No . I NMIPPI NHAUAE/TN/KA Border-Hoskole/2022-23/	Hathras Highways Private Limited
The Authorized Signatory.	Shri, Ashish Jain			Kh. No. 148 Village-Hema Nagla, Hathras Indiach Board
M/s Sadbhav Engineering Ltd.	Authorized Signatory	No. IRCON/1039/HRRP(CRSP)/1/2022/	To, Authorized Signatory	Th & Dist Hathras Littar Pradech-204101
LASA/MCL/Shamii-Ambaia//38 "Sadbhav House", opp. Law Garden Police Chov	Awadh Expressway Privato Limite	M/s CD Single Constructions Dat 14d	S&P - SIEPL JV,	Email: spmmao1c@pncinfratech.com planningmap1c@pncinfratech.com
Ellis Bridge, Ahmedabad - 380006	Cabin No-2 ground Floor PNC To:	1006-1007, 10 th Floor, Pearl Best Height-1.	Plot No. 814, Udyog Vihar, Phase-V, Gurugram (Haryana)-1	Kind Attn. Mr. Harshvardhan Jain
To, Subject: Consultancy services for Authori	PNC Tower,3/22-D.Civil Line	A-5, Netaji Subhash Palace,	Sub: Construction of 4 Lane Realignment of Old NH207 (N	Sub: - Consultancy Senires for Independent Engineer for Supervision of Construction of Four
The Authorized Signatory Expressway from Sindhrej Village	Bypass Road, Agra-282002	New Delhi- 110034	(Chainage 20+900) under Bharatmala Pariyojna as part	Laning of NH 530B from Gaiu Village (Decign km 33.982) to Devigeous Purger (Ead)
Montecarlo Limited 48+520) section of Ahmedabad-E Bharatmala Parivolana (Package-I		Email id: spscpki@gnail.com.spsnaridwar	Procurement and Construction (EPC) Mode. Reg: R Report	(Existing Km, 208.000 of SH 33/Design Km, 66.000) (Design length 33.018 km) in the
Shamli- Ambala Project Pkg-3 with Reinforced Granular Layer (R	 Sub: Consultancy Services for Independent 	Dear Sir,	Report.	State of Littar Pradesh on HAM mode (Package-1C) - Paylow of Source for
Village & Post-Bihta, DistAmbal: Reference:	Lane upgradable to Eight Lane of	Sub: Upgradation and Four Laning of	Ref: -	Procurement of Biaxial Geogrid - Reg
Haryana-133101, India. 1. Contractor's E-mail dated 06.0	km 28 500 to 72 744 km or NU 27	188+100 of NH-58) to KM 15+100 ((i) Concessionaire Letter No. S&P-SIEPUTN/ (ii) Concessionaire Letter No. S&P-SIEPUTN/	rest and the black occupied Reg.
2. Contractor's Letter No. SEL/Al	Bharatmala Pariyojana in the State	Ere woue - Regarding review of m		Ref.: Your letter No.: HHPL-MAP-1C/HAM/TL/FP/Mathura/22-23/250, Dt:14.03.2023
Subject:-Consultancy Service for / Dear Sir,	Pavement Design report (Pkg-2)	Ref: - 1) LOA No. IRCON/CO/BD/Hari	Sir,	Doar Sir
control highway of Bareilly-Ludh This is in continuation to earlier approval gran		 Our letter No. IRCON/1039/1 Your letter No. SPS/HP/IRCO 	 Kindly refer concessionaire's letters dated 2: Reserved / R01 and LCR & Mill 	
Barsi Saharanpur district to Sado dated 20.03.2023, Contractor has proposed for	Def. 1 Appl date a	 Your office email dated 24.03 	Pavenieni Design Report (Ro) and Con a min	This has reference to your above cited letter vide which you have proposed following tabulated
in the state of Haryana on EPC Mod Main Carriageway as an alternative to earlier pr	Ref: 1. AEPL/KLE-Pack-2/HAM/22-	& structures drawing for app	Pavement Design has been reviewed and ger	source for Procurement of Biaxial Geogrid for IE's review: -
PP 3030 Geogrid (After Meeti On continuous communication held on the	3. AEPL/KLE-Pack-2/HAM/22	Our letter No. IRCON/1039/I	a Flexible Pavement Design for Main carriag	SI. No. Name of Material Source Proposed
(Document No NHAI/GAWAR/NU/210025/T/	4. Your meeting on 25.01.2023.	Your letter No. SPS/HP/IRCO	Minimum Traffic as 100 MSA & effective C	Biaxial Geogrid M/s TechFab India Industries Limited
Ref: MCL (P)HW/1230 /CON/202 and grant conditional approval to followir	5. TES/KLEX/PNC/Pkg-1/317	 IE letter No. 015/LNM/IND/I Our letter No. IRCON/1039/J 	Sr.No. Crust Composition	
submission of test reports, certificates, metho		9) Your letter No. SPS/HP/1RC(1 Bituminous Concrete (BC) with VG	Independent Engineer have reviewed the submission and our consent is hereby accorded for
Dear Sir, to AE prior to execution towards fulfillment of	Dean Sin	10) Our letter No. IRCON/1039/1	0 Denne Canded Displaces Manual	Procurement of Biaxial Geogrid Manufactured by "M/s TechFab India Industries Limited" in the
1) The Revised Pavement Composition fo	idear Sir,	 Your letter No. SPS/HP/1RC0 	40(DBM)	light of What Office Memorandum No. NHAI/TIC/PQ/2012-13/205 Dt:25.01.2023.
TechGrid Biaxial Geogrid TGB 80 for rein minimum design period of 20 years is tat		12) IE letter No. 230/LNM,	3 Wet Mix Macadam (WMM)	You are requested to fulfil the conditions mentioned in the Office Memorandum of Authority
The approval of the pavement de:	With Reference to the letter under refe	(Received through e-mail dt	4 TGB60 Geoghd (LCR 1.40) 5 Granular Sub Base (GSB)	mentioned in above para dated 25.01.2023.
correspondence, which outlines th No Description of Layer Thickness	been reviewed by our TES H.O. as under	Kindly refer to your office letter dated 2	6 TGB60 Geogrid LCR 1.40)	You are also requested to submit the Third-Party manufacture test report from NABL approved
BC with Modified		observation on pavement design report (R	7 Sub-Grade Soil of Effective CBR-1	laboratory of the material brought at site and sampled jointly before incorporating in permanent
Binder (PMB 70-10)	The comment on traffic & pavement de	made by you has been reviewed by IE in ac	b. Flexible Pavement Design Report for Conn	work.
Thanking you	Relation to the second	and the following has been found:	MSA & effective CBR-10%):-	Thanking you
Yours sincerely,	Existing Subgrade CBR and effective	1- The design traffic loading adopte	Sr.No. Crust Com	Training You,
	15.73 % 90th percentile CBP is 9.966	including Paved Shoulder, Slip Ro	1 Bituminous Concrete (BC) with VG	Voure Classesh
For LEA Associates South Asia Py	from 10.3% to 13.6%, 90th percentile	entire length of project highway a	2 Wet Mix Macadam (WMM)	For ED India Deplet Management
	results, it may be concluded that an effe	shan be provided by you as specifie	3 TGB60 Geogrid	For PP India Project Management
2 DBM with VG40 50 mm	CBR of 10% has to be ensured durin	2- IE have examined and reviewed Pa	4 Granular Sub Base (GSB)	1 Jaly
Vinh lb	efficient of curvature are also very imj	that Contractor shall be provided	S Sub-Grade Soli di Enecuve CBN-1	Inwith .
(Lakshmi Narayan)	and has to be ensured.	life of Geogrid for design period	A STATE	(Ravi Bhushan Dwivedi)
(LASA Ambala Site Office)	.	certificates and also Contractor sl	RE CHOPAL S	Team Leader Cum Sr. Highway Engineer
Encl:-6 pages	Dinsm	shoulders, slip roads & loop ramps-	17. OF	Copy to: - i) The Project Director, NHAI PIU, Agra - for kind information places
Copy to : 1.Project Director-for inf	RE			ii) Mr. D.M Chame, MD, FPPM, HO, Mumbai- for kind information please.
2. Mr. A K Sharma, CGM Cum Proj	Head Officer B.24 Columbiant	Terrer Con the second and the second	Corporate Office : Bhopal	
3. RE-I/SPS -to perceive.	E mail: theme@themeengineering.com. bd@then	आजादी का Tal. : 91-11-29565666 Fax : 091-11- अमत महोत्सव ज्वा नगरन	A DESCRIPTION CONTRACTOR AND A DESCRIPTION OF A DESCRIPTI	Registered Office: 315, Balgovind Wadi, New Prabhadevi Road, Prabhadevi, Mumbai 400025
	4	~		Tel: +91-22-66603901; Email: mktg@tpindia.com

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PAVEMENT STABILIZATION USING BIAXIAL GEOGRID AT DHOLERA EXPRESSWAY, GUJARAT





BIAXIAL GEOGRID IN PAVEMENT – BERHAMPUR BYPASS, ORISSA







Conclusion



- Biaxial Geogrids in road pavement construction are **technically superior and economical** solution compared to the conventional systems.
- These geogrid materials comply to the **initiatives of MoRTH & NHAI** towards minimizing use of natural resources, reducing carbon emissions and optimization of overall project costs.
- The design methodologies and material specifications are included in the BIS, IRC, MoRTH standards and SOR's
- Techfab's Biaxial Geogrid materials have been certified by **BIS, CRRI, IIT's , BTRA, CE, NABL/GAI-LAP**.
- Techfab India complying to Atmanirbhar Bharat / Make in India Initiative of GoI with:
 - Highest Manufacturing Capacities of **BIS Certified Geogrid Materials** in order to supply huge quantities in short period of time as per project requirements.
 - ISO 9001:2015 quality certification for its manufacturing and NABL/ GAI-LAP certifications for its inhouse laboratories.
 - Engineering & Techno-Commercial Assistance to all stakeholders right from the inception of project to its completion to maximize their project returns.

Geosynthetic Engineering for a better tomorrow





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